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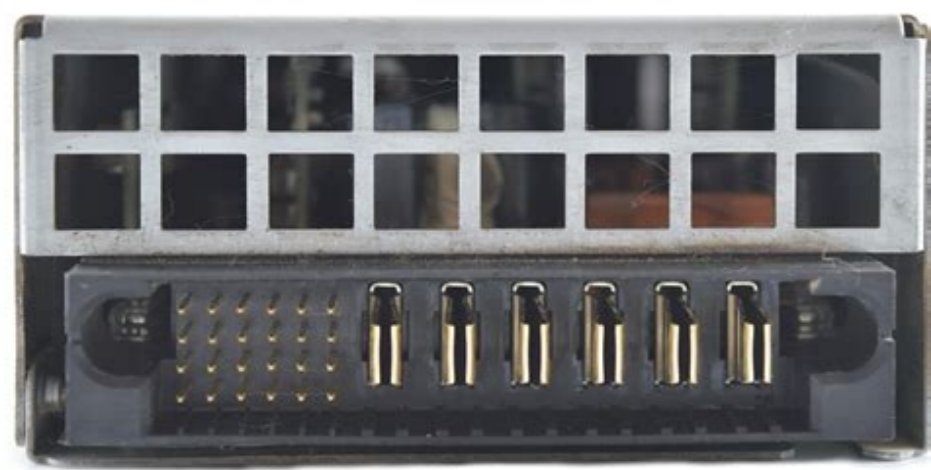
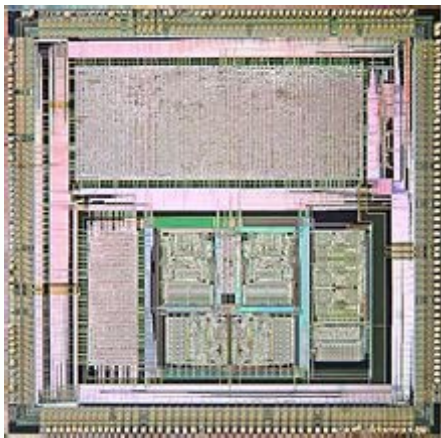


Fig. 1 A 3D printing machine



Courtesy: DETEKT 3D Printer

For technologies, there are quite a few technologies are capable to do 3D printing. The main differences are how layers are built to create parts. Selective laser sintering (SLS) is one of the most widely used technologies for 3D printing used for the low volume production of prototype models and functional components. It involves the use of a high power laser to fuse small particles of plastic, metal, ceramic, or glass powders into a mass that has a desired three-dimensional shape. The laser selectively fuses powdered material by scanning cross-sections generated from a 3-D digital description of the part on the surface of a powder bed. After each cross-section is scanned, the powder bed is lowered by one layer thickness, a new layer of material is applied on top, and the process is repeated until the part is completed.

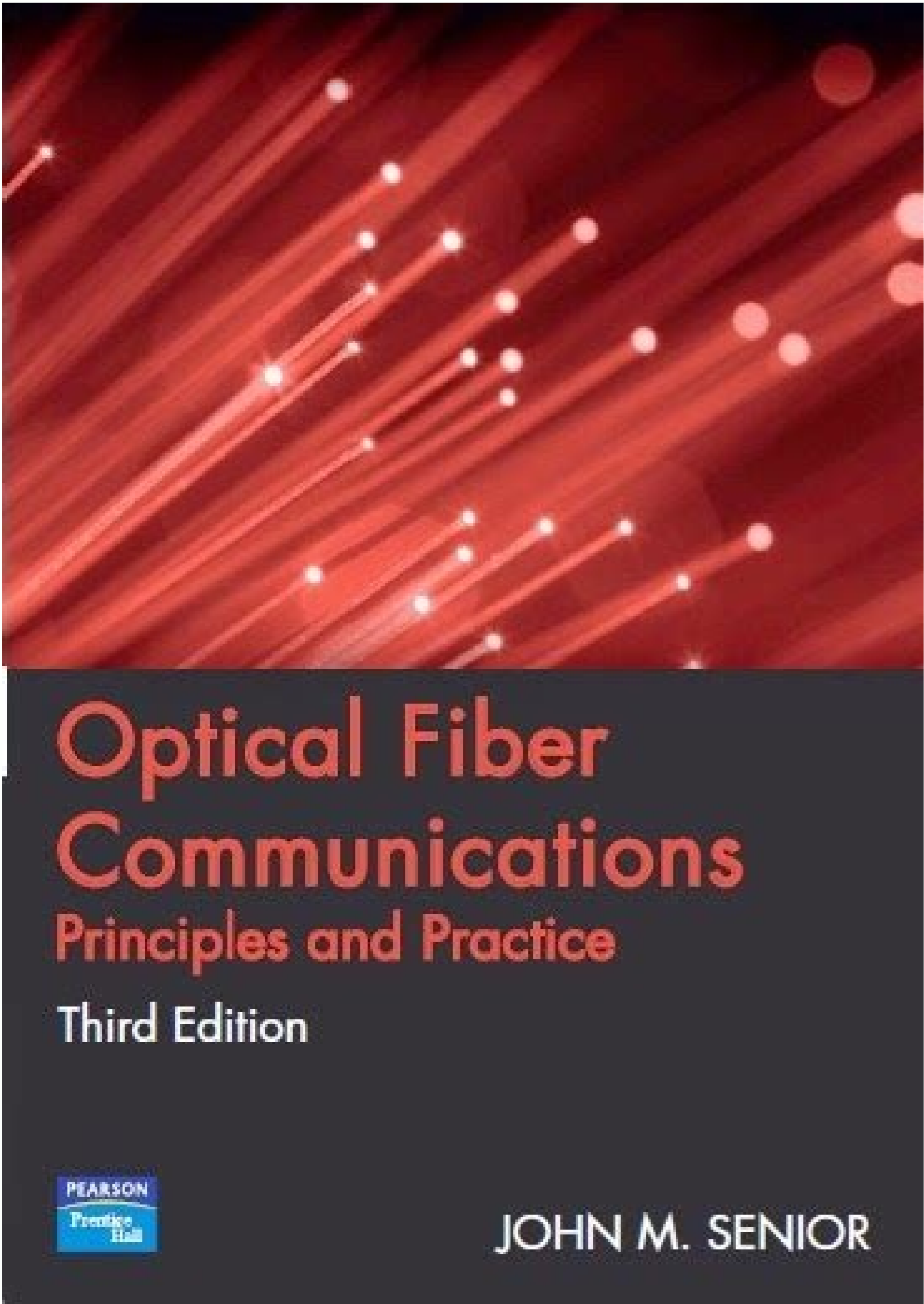
Fused deposition modeling (FDM) is the other additive manufacturing technology commonly used for modeling, prototyping, and production applications working on an 'additive' principle by laying down material in layers. FDM works on an 'additive' principle by laying down material in layers. A plastic filament or metal wire is unwound from a coil and supplies material to an extrusion nozzle which can turn the flow on and off. The nozzle is heated to melt the material and can be moved in both horizontal and vertical directions by a numerically

controlled mechanism, directly controlled by a computer-aided manufacturing (CAM) software package. The model or part is produced by extruding small beads of thermoplastic material to form layers as the material hardens immediately after extrusion from the nozzle. Stepper motors or servo motors are typically employed to move the extrusion head.

Technologies employed

Stereolithography (SLA), known as optical fabrication and photo-solidification, employs a vat of liquid ultraviolet curable photopolymer "resin" and an ultraviolet laser to build parts' layers one at a time. For each layer, the laser beam traces a cross-section of the part pattern on the surface of the liquid resin. Exposure to the ultraviolet laser light cures and solidifies the pattern traced on the resin and joins it to the layer below. After the pattern has been traced, the SLA's elevator platform descends by a distance equal to the thickness of a single layer. Then, a resin-filled blade sweeps across the cross section of the part, re-coating it with fresh material. On this new liquid surface, the subsequent layer pattern is traced, joining the previous layer. A complete 3-D part is formed by this process.

In Taiwan, from the government to academic circle



[illegible]

Asic and fpga full form. Asic design full form. Asic engineer full form. Asic miner full form. Asics full form. Asics full form brand ambassador. Asic verification full form. Asicon full form.

circuits are application specific .i.e. tailored made ICs for a particular application. We ASIC in our daily life in the form of various applications. We can program a PLD to customize a part of the application, so they are considered as ASIC. Logic Synthesis: At this step a netlist of logic cells to be used, types of interconnections and all other parts required for the application is prepared using HDL. This collection is known as standard cell library. These are usually intended for high-level applications. Channel Less Gate Array (c). These are also known as C-BIC. As they are the system on the chip, circuits are present side by side. Design turnaround is only a few hours. For routing, we leave the transistors lying in the path of routing unused. These are often called as Masked Gate Array. Here the fixed size of the embedded function poses a limitation on the structured gate array. Post-Layout Simulation: Before the submission of the model for manufacturing this simulation is done to check whether the system functions properly along with a load of interconnect. On the ASIC chip standard cell area or flexible blocks are made up of standard cells arranged in the form of rows. Above figure represents a standard cell ASIC with a single standard cell area and four fixed blocks. Based on the type of logic cells taken from the library and amount of customization allowed for interconnects these areas are divided into three types namely Standard ASIC and Gate Array-Based ASIC. CBIC has no customized circuitry. We see some types of ASIC available i.e. Application Basis ASIC. In this type semiconductor ASIC have predefined transistors on the silicon wafer. The designer cannot change the placement of the transistor present on the die even though he wants it. In this style, logic cells inside the block are decided. Mask layer are customized. While mask layers are customized, which means that ASICs have more flexibility than CPLDs. Only if cryptocoins require something like that, ASICs cannot be reprogrammed? EPROM uses MOS transistors as interconnect so by applying high voltage we can program it. These reduced the die sizes while increasing the density of logic gates per chip. Here routing is done between the gate array cells as we can customize the connection between the metal 1 and transistors. Standard cell-based ASICs: LCB 300K, 500K from LSI Logic Company, SIGI, 2, 3 families from ABB Hafo Inc., GC950K of GCS Plessey. ASIC full form is Application Specific Integrated Circuit. All the mask layers for interconnection are customized. Steps of design flow are given in below flow chart. This technology reduced the size of electronic products by increasing the density of logic gates per chip. These mega cells are also known as Mega functions, system level macros, fixed blocks, Functional standard blocks. Modern ASIC generally includes a 32-bit microprocessor, memory blocks, network circuits etc...Such type of ASICs is known as System on Chip. ASIC Design Flow Design Entry: At this step, the microarchitecture of the design is implemented using hardware description languages such as VHDL, Verilog and System Verilog. FPGA usually comprises of configurable logic blocks, configurable I/O blocks, programmable interconnects, clock circuitry, ALU, memory, decoders. There are similar to CBIC as space is left for interconnection between blocks but in channelled gate array cell rows are fixed in height whereas in CBIC this space can be adjusted. For example, is this gate array contains an area reserved for 32k bit controller but if in an application we only require an area for 16k bit controller the remaining area gets wasted. All the gate array have a turnaround time of two days to two weeks and all have customized interconnect. ASICs are non-reprogrammable. Preferred for High volume productions. These are Application Specific UEs as prototypes of a system Energy Efficient requires less power Less energy efficient requires more power These are permanent circuitry that does not need to be programmed every time. It takes one day to design and another day to manufacture. Customizable Fabrication: ASICs are custom designed and fabricated on demand. Applications Specific Integrated Circuits (ASIC) Design Flow Designing an ASIC is carried out in step by step manner. Pre-Layout Simulation: At this step, a simulation test is done to check whether the design contains errors. ASIC Bitcoin miners are chips built into specially designed motherboards and power supplies, constructed into a single unit. So, very minimal routing is needed to connect various circuits. Now let's understand when all these customizations and interconnects are done during manufacturing. Manufacturing time is two days to two weeks. Structured Gate Array Programmable ASIC There are two types of programmable ASICs. They are PLD and FPGA PLDs (Programmable Logic Devices) These are the standard cells readily available. Some of the basic application-specific integrated circuit examples are chips used in toys, the chip used for interfacing of memory and microprocessor etc..These chips can be used only for that one application for which these are designed. Gate Array Products: AU2AKOZ from Harris Semiconductor, SCX6Bxx from National Semiconductors, TGC/TEC families from Texas Instruments. With the development in manufacturing technology and increased research in design methods, ASICs with different levels of customization are developed. A general purpose CPU cannot provide such a higher computing capacity at high speed. System Partitioning: At this step, we divide the largely sized die into ASIC sized pieces. One of the technologies that brought forth a revolution in the production of electronics is "Integrated Circuit". a). Channelled Gate Array In this type of gate array, wiring space is left between rows of transistors. Programmable Logic Devices FPGAs (Field Programmable Gate Array) Where PLDs have programmable array logic as logic cells FPGAs have gate-array-like arrangement. Some of the logic cells such as AND gates, multiplexers, flip-flops are pre-designed by designers using different configurations, standardized and stored in the form of a library. ASIC vs FPGA The difference between ASIC and FPGA includes the following. They are Channelled Gate Array, Channelless gate array and Full custom ASIC. Channelled Gate Array has a large number of logic cells and hence its cost comes down to much lesser than Full custom ASIC. Channelless Gate Array has fewer logic cells and hence its cost is high. Full Custom ASIC has many logic cells and hence its cost is low. Microcontroller and various types of applications in the medical and research sectors. This order of steps is known as ASIC Design Flow. Semi-Custom In this type of design logic cells are taken from standard libraries .i.e. they are not handcrafted as in Full custom design. How is it possible to reprogram them? What is An ASIC(Application Specific Integrated Circuit)? These types of ICs are named as ASICs. But how do they differ? The time is taken to design these ICs is around eight weeks. This ASIC is costly and very time consuming to manufacture and design. Standard Cell-based ASIC In standard cell-based, ASIC logic cells from these standard libraries are used. The disadvantages of ASIC include the following. Here interconnects are present as a single large block. Basic logic cells are surrounded by the matrix of programmable interconnects and the core is surrounded by programmable I/O cells. As these chips have to be designed from the root level they are of high cost per unit. These contain a regular matrix of logic cells usually programmable array logic along with flip-flops or latches. FPGA Products: XC2000, XC3000, XC4000, XC5000 series from XILINX, pASIC1 of QuickLogic, MAX5000 from Altera. Types of ASIC ASICs are categorized based on the amount of customization a programmer is allowed to do on a chip. ASIC have larger time to market gain. Highly suitable for applications where the circuit has to be upgraded time to time such as cell phone chips, Base stations etc Thus, this is all about an overview of Application Specific Integrated Circuit. Floor Planning: At this step blocks of netlist are arranged on the chip. One of the trending applications of ASIC is BITCOIN MINER. Maximum performance, minimized area and highest degree of flexibility are major features of Full custom design. These have a faster design turnaround. Along with these flexible blocks mega cells like microcontrollers or even microprocessors are used on-chip. Here designer can place standard cells anywhere on the die. ASICs are usually preferred for high-level applications. Advantages & Disadvantages of ASIC The advantages of ASIC include the following. Every third and fourth generation of ASICs are being replaced by new ones due to the rapid technological advancement. Due to the fast replacement of old ASICs by newer ones, the lead time to get a new ASIC is short. The manufacturing lead time is about two weeks. One of the best examples of Full custom ASIC is a microprocessor. As ASICs are designed from the root level they have high cost and are recommended only for high volume productions. Standard cell-based ASIC To know these IC first let us understand what a standard cell library stands for. These are usually designed from root level based on the requirement of the particular application. Channelled Gate Array Some of the main features of this gate array are- this gate array uses predefined spaces between rows for interconnection. Applications of ASIC The uniqueness of ASIC has revolutionized the way electronics are manufactured. The main advantage of ASIC is reduced chip size as a large number of functional units of a circuit are constructed over a single chip. Presumably, these types of ICs are preferred only for those products which have a large production run. Channel Less Gate Array There is no free space left for routing between rows of cells as seen in the channelled gate array. PLD Products: PAL family of Advanced Micro Devices, GAL family from Philips Semiconductors, XC7300 and EPLD from XILINX. We can use different methods and software to program a PLD. The invention of ASIC has caused a tremendous change in the way electronics are used. Some masks are customized while some are taken from the predesigned library. 1). Advantages & Disadvantages of ASIC The advantages of ASIC include the following. Eventually, the risk is high in design as the logic cells, resistor etc... circuit elements used are not pretreated. The designer chooses from the gate array library. Like Masked gate array these have lower cost and faster turnaround. Base array is the predefined pattern of the gate array and the base cell is the smallest repetitive cell of the base array. Bitcoin Miner Mining of cryptocurrency requires larger power and high-speed hardware. Field Programmable Gate Array The core consists of programmable basic logic cells which can perform both combinational and sequential logic. This type of device is used in the design of digital systems. It is a semi-custom device. When designing a product, we determine the electrical properties like resistance value and the capacitance value of interconnect. PLDs are smaller and less complex than FPGAs. Due to its flexibility and characteristics, FPGA is replacing TTL in microelectronic systems. We can program logic cells and interconnect using some methods. The small size of ASIC makes it a high choice for sophisticated larger systems. ASIC has no timing issues and post-production configuration. So programmer can't change interconnections of the chip and while programming he has to be aware of the circuit layout. Types of ASIC Full Custom In this type of design all the logic cells are tailored made for specific application .i.e. designer has to specially make the logic cells for the circuits. PROM is a common example of this IC. For a different type of cryptocurrency presumably, we require another miner. Structured gate array has a higher area efficiency of CBIC.

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